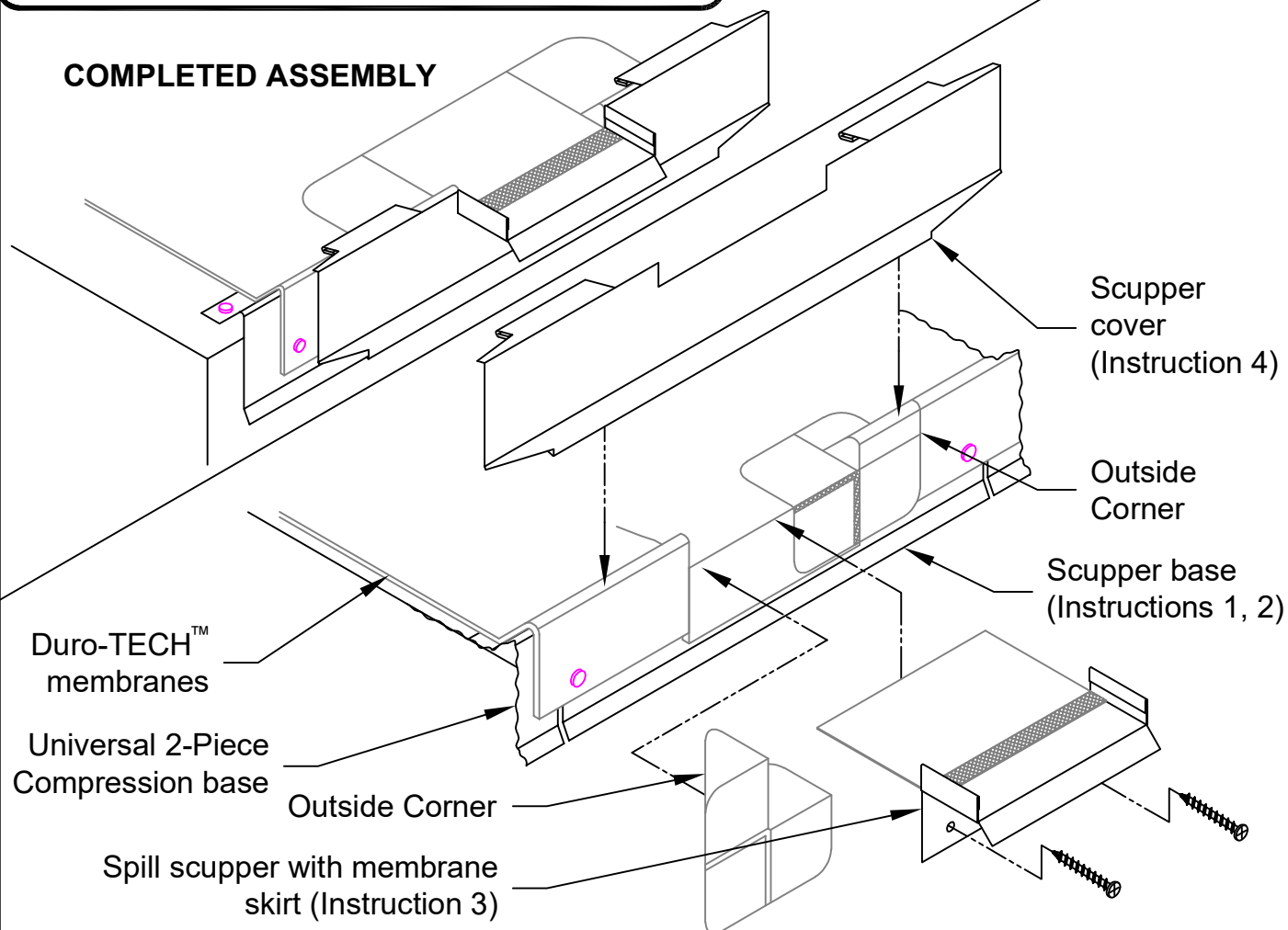


COMPLETED ASSEMBLY



INSTRUCTIONS

1. At scupper location, leave an 18-1/4 in. (464 mm) gap between sections of Universal 2-Piece Compression base. A 1/8 in. (3 mm) gap is required between scupper base and adjoining sections of Universal 2-Piece Compression base.
2. Install and fasten scupper base with 1 1/4-in. (32-mm) roofing nails spaced 6 in. (152 mm) on center as per Detail T3110. Bring deck membrane over roof edge and cut to allow for membrane to fall into place between scupper gap. Weld deck membrane and 2 Outside Corners over scupper base and roof edge.
3. Install and fasten spill scupper with 2 approved fasteners through lower metal flange of spill scupper. Weld spill scupper skirt to deck membrane.
4. Install scupper cover over top of scupper base and Universal 2-Piece Compression base. Overlap all seams a minimum of 2 in. (51 mm).
5. Caulk all membrane-to-metal seams around scupper so water cannot get behind scupper cover.

Note: All field welds must be a minimum of 1-1/2 in. (40 mm) wide.

REVISED:	N/A	TPO METAL EDGE DETAIL FOR MECHANICALLY FASTENED SYSTEMS
PREVIOUS:	07/03/2025	UNIVERSAL 2-PIECE COMPRESSION SCUPPER
SCALE:	NONE	NEW CONSTRUCTION OR RE-ROOF