



**INSTRUCTIONS**

1. Prior to installing gutter, install **end caps** as shown above. Apply approved sealant to end caps to ensure a water-tight application.
2. Install both sections of gutter allowing for a 1 in. (25 mm) gap at expansion joint locations. An expansion joint should be located at every 40 – 50 ft (12 – 15 m) of gutter.
3. Install **bottom expansion joint cover** and rivet one side of front face as shown above.
4. Install **top expansion joint cover** by hooking to top front of gutter as shown above. Do not rivet or fasten top expansion joint cover. Top expansion joint cover will be fastened when approved edge detail is installed over it.

Note: For complete gutter instructions, refer to Detail T2090.

REVISED: N/A	TPO DRAINAGE DETAIL
PREVIOUS: 02/17/2025	GUTTER EXPANSION JOINT - X-SERIES
SCALE: NONE	NEW CONSTRUCTION OR RE-ROOF