



INSTRUCTIONS

1. Use approved fasteners to secure hidden flange as per respective zone the ATR Hub is located within (field, perimeter, corner).
2. Weld 6 in. (152 mm) membrane skirt to deck membrane. Field welds must be a minimum of 1-1/2 in. (40 mm) wide.
3. Once mechanical lines are run through 3 in. (76 mm) Stack Flashings, fill all voids at ends of Stack Flashings with approved caulk. Install stainless steel bands 1/4 in. (6 mm) away from the end of Stack Flashings. Do not over-tighten stainless steel bands.
4. Install and secure galvalume top with 2 approved fasteners located on opposite sides of each other.
5. Unused Stack Flashings must have ends pinched together and welded closed with a 1-1/2 in. (40 mm) field weld. Welded section may be cut off to use the stack flashing again.

REVISED: N/A	TPO ROOF PENETRATION DETAIL FOR MECHANICALLY FASTENED SYSTEMS
PREVIOUS: 06/10/2025	ATR HUB
SCALE: NONE	NEW CONSTRUCTION OR RE-ROOF