DURO-TECH® TPO PRE-MOLDED OUTSIDE CORNERS

DESCRIPTION:

Duro-TECH® TPO Pre-molded Outside Corners ("Corners") are intended to simplify and enhance the installation of the membrane around outside corners, compared to a traditional flat detail membrane.

The Corners are made from a single layer of unsupported 60 mil (1.52 mm) thermoplastic polyolefin ("TPO").

NOTE: NOT TO BE USED IN WARRANTY APPLICATIONS GREATER THAN 20 YEARS



ORDERING:

Corners measure 6 inches (152.4 mm) in diameter and are sold in a 1.2 lb (0.54 kg) bag of 20 Corners.

- White (Item #45107TW)
- Gray (Item #45107TG)
- Tan (Item #45107TB)

STORAGE AND HANDLING:

- Keep away from ignition sources.
- Do **not** smoke while installing.
- Always store in a dry location protected from the elements.

PRECAUTIONS:

- Keep away from ignition sources.
- Wear proper personal protective equipment, such as gloves and eye protection, as specified in the SDS.

INSTALLATION:

Installation must be completed in compliance with the appropriate Duro-TECH TPO details and specifications.

1. Prepare all affected surfaces to be welded with an approved TPO membrane cleaner, if necessary.
2. Center the corner on the angle change. Heat (hot-air) weld the innermost center point, working outward along each surface toward the Corner edges.
3. Heat (hot-air) weld the Corner to the TPO membrane with a minimum 1-1/2-inch (40-mm) weld.

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