



INSTRUCTIONS

1. Prior to installing gutter, install **end caps** as shown above. Apply approved Duro-Last® sealant to end caps to ensure a water-tight application.
 2. Install both sections of gutter allowing for a 1-inch gap at expansion joint locations. An expansion joint should be located at every 40 to 50 feet of gutter.
 3. Install **bottom expansion joint cover** and rivet 1 side of front face as shown above.
 4. Install **top expansion joint cover** by hooking to top front of gutter as shown above. Do not rivet or fasten top expansion joint cover. Top expansion joint cover will be fastened when approved Duro-Last edge detail is installed over it.
- Note: For complete gutter instructions, refer to Detail Drawing 2090.

REVISED:	07/25/17	DRAINAGE DETAIL
PREVIOUS:	07/25/17	GUTTER EXPANSION JOINT - X-SERIES
SCALE:	NONE	NEW CONSTRUCTION OR RE-ROOF