



INSTRUCTIONS

1. At scupper location, leave an 18 1/4-inch gap between section of 2-Piece Compression base. A 1/8-inch gap is required between scupper base and adjoining section of 2-Piece Compression base.
2. Install and fasten scupper base with roofing nails spaced 6 inches on center as per Detail Drawing 3110. Bring roof membrane over roof edge and cut to allow for membrane to fall into place between scupper gap. Weld roof membrane and 2 Outside corners over scupper base and roof edge.
3. Install and fasten spill scupper with 2 approved duro-Last fasteners through lower metal flange of spill scupper. Weld spill scupper skirt to roof membrane.
4. Install scupper cover over top of scupper base and 2-Piece Compression base. Overlap all seams a minimum of 2 inches.
5. Caulk all membrane-to-metal seams around scupper so water cannot get behind scupper cover.

Note: All field welds shall be a minimum of 1-1/2 inches wide.

REVISED:	12/18/17	METAL EDGE DETAIL FOR MECHANICALLY FASTENED SYSTEMS
PREVIOUS:	07/21/17	2-PIECE COMPRESSION SCUPPER
SCALE:	NONE	NEW CONSTRUCTION OR RE-ROOF