



INSTRUCTIONS

1. Use approved Duro-Last fasteners to secure hidden flange as per respective zone the ATR Hub is located within (field, perimeter, corner).
2. Weld 6-inch membrane skirt to deck membrane. Field welds shall be a minimum of 1-1/2 inches wide.
3. Once mechanical lines are ran through 3-inch Stack Flashings, fill all voids at ends of Stack Flashings with approved Duro-Last caulk. Install stainless steel bands 1/4 inch away from end of Stack Flashings. Do not overtighten stainless steel bands.
4. Install and secure galvalume top with 2 approved Duro-Last fasteners located on opposite sides of each other.
5. Unused Stack Flashings must have ends pinched together and welded closed with a 1-1/2 inch field weld. Welded section may be cut off to use the Stack Flashing again.

REVISED: 05/24/2017	ROOF PENETRATION DETAIL FOR MECHANICALLY FASTENED SYSTEMS
PREVIOUS: 04/01/2010	ATR HUB
SCALE: NONE	NEW CONSTRUCTION OR RE-ROOF