



### INSTRUCTIONS

1. Install custom-fabricated membrane sheet per Duro-Roof® Roofing System specification and Detail Drawing 9500.
2. Chalk a line equidistant between each fastening tab at a length of 7.5 feet from roof edge. Install Cleat Plates and approved Duro-Last fasteners spaced 6 inches on center.
3. Weld roll goods over Cleat Plates/fasteners. Roll goods must be wide enough to accommodate a 1 1/2-inch weld on all sides.

Note: This detail is used where fastening tabs run perpendicular to a roof edge.

REVISED:	11/22/17	GENERAL DETAIL FOR DURO-ROOF ROOFING SYSTEM
PREVIOUS:	07/21/17	DURO-ROOF OPTION FOR PERIMETER FASTENING (10-FOOT TABS)
SCALE:	NONE	NEW CONSTRUCTION OR RE-ROOF