



INSTRUCTIONS

1. Install custom-fabricated membrane sheet per *Duro-Roof® Roofing System* specification and Detail Drawing 9500.
2. Chalk a line equidistant between each fastening tab at a length of 7.5 feet from roof edge. Install Cleat Plates and approved Duro-Last fasteners spaced 6 inches on center.
3. Weld roll goods over Cleat Plates/fasteners. Roll goods must be wide enough to accommodate a 1 1/2-inch weld on all sides.

Note: This detail is used where fastening tabs run perpendicular to a roof edge.

REVISED: 06/16/2017	GENERAL DETAIL FOR DURO-ROOF® ROOFING SYSTEM
PREVIOUS: 05/01/2017	DURO-ROOF OPTION FOR PERIMETER FASTENING (10-FOOT TABS)
SCALE: NONE	NEW CONSTRUCTION OR RE-ROOF