



- Note 1: Duro-Bond plates are installed over an approved substrate in rows. The first row shall be between 24 to 36 inches away from each wall/edge. The second row shall be between 84 to 96 inches away from each wall/edge. (Drawing A)
- Note 2: Once rolled out, the membrane in the perimeter and corner areas shall be induction-welded to the Duro-Bond plates using induction welding techniques (Drawing B).
- Note 3: Contact the Duro-Last® Engineering Services Department for assistance in determining the fastening requirements if: the building is 40 feet tall, or taller; or the building is located in an area with an ASCE 7-05 design wind speed of 110 mph, or higher (150 mph, or higher, for ASCE 7-10); or fastener pullout resistance is less than 150 lb.

REVISED: 02/03/2017	MECHANICALLY FASTENED SYSTEMS FOR 120-INCH ROLL GOODS
PREVIOUS: 08/01/2012	PERIMETER FASTENING WITH DURO-BOND® SYSTEM
SCALE: NONE	NEW CONSTRUCTION OR RE-ROOF