NOTE: All listed PVC products are VOC compliant (≤ 2.1 lb/gal (≤ 250 g/L)). *Check state and local regulations to ensure individual compliance.*

DURO-LAST® PVC MEMBRANE – NON-FLEECE

Item #	Adhesives	Coverage Rates	Packaging and Tool Notes	Mixing Required	Application Temp	
					Product	Substrate
1112-010	**SB IV Adhesive** (Solvent-Based) Deck and Parapet: 2-sided application	300 ft²/Pail (27.9 m²)	5-gallon (18.9-L) Pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	40° F + (5° C +)
11020	**Solvent-Grip® Spray Adhesive** – NO EV Deck and Parapet: 2-sided application	400 ft²/Canister (37.2 m²)	40-lb (18.14-kg) – Pressurized **REQUIRED:** Hose, spray gun & 2-ft (0.61-m) extension †	Shake tank for 30 seconds	70° – 110° F (21° – 43° C)	40° F + (5° C +)
1119T	**Tab Sealer 4725** Hybrid-lap system for high pressure zones	18 in x 400 ft/Pail (457 mm x 32 m)	5-gallon (18.9-L) Pail Apply with 9-inch (229-mm) medium-nap roller †	Stir to achieve a homogeneous mixture	50° – 70° F (10° – 21° C)	40° F + (5° C +)
1111	**WB II Adhesive** (Water-Based) * Deck: 1-sided application Parapet: 2-sided application	700 – 900 ft²/Pail (17.2 – 22.1 m²) 350 – 450 ft²/Pail (8.6 – 11 m²)	5-gallon (18.9-L) Pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	50° F + (10° C +)

DURO-LAST PVC MEMBRANE – FLEECE

Item #	Adhesives	Spatter Coverage Rates	Packaging and Tool Notes	Mixing Required	Application Temp	
					Product	Substrate
11055	**PolySet®CRA** (CR-20)	2,700 – 3,000 ft²/set (250.8 – 278.7 m²)	Dual set – pressurized **INCLUDED:** 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
4109-001	**PolySet CRA** (CR-20) **(Mini Tank)**	700 – 900 ft²/set (65 – 83.6 m²)	Dual set – pressurized **INCLUDED:** 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
Tank – 11057 Kit – 11058	**PolySet CRA** (CR-20) **(17 Gal Refillable)** (Tanks only, or full kit available)	11,000 ft²/set (1,021.9 m²)	Dual set – pressurized **INCLUDED:** 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
1130	**Millennium PG-1 Pump Grade**	2,500 – 3,000 ft²/set (232.3 – 278.7 m²)	5-gallon (18.9 L) set (10 gal (37.9 L)) **REQUIRED:** CYCLONE 5/15 VS PLUS APPLICATOR †	Yes	70° – 95° F (21° – 35° C)	25° F + (-4° C +)
11077	**OlyBond500® (Canister)**	2,400 ft²/set (223 m²)	Dual set – pressurized ≈ 48 lb (21.77 kg) each **INCLUDED:** 6 tips, 3 tubes, & 1 hose set per set	No	60° – 85° F (16° – 29° C)	40° – 100° F (4° – 38° C)
11049	**TRUFAST® Roofing Adhesive (Canister)**	2,400 ft²/set (223 m²)	Dual set – pressurized (10 gal (37.9 L)) **INCLUDED:** 1 hose and wand set per set	Shake set for at least 10 seconds	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11054	**TRUFAST® Roofing Adhesive (15 Gal)**	6,000 ft²/set (557.4 m²)	Dual set – pressurized (30 gal (113.6 L)) **INCLUDED:** 1 hose and wand set per set	Shake set for at least 10 seconds	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11060	**TRUFAST® Roofing Adhesive (50 Gal)**	20,000 ft²/set (1,858.1 m²)	Dual set – pressurized (100 gal (378.5 L)) **INCLUDED:** 1 hose and wand set per set	Shake set for at least 10 seconds	70° – 85° F (21° – 29° C)	32° F + (0° C +)
1111	**WB II Adhesive** (Water-Based) * Deck and Parapet: 1-sided application	500 – 600 ft²/pail (12.3 – 14.7 m²/L)	5-gallon (18.9 L) pail Apply with 9-inch (229 mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	50° F + (10° C +)

* – WB II Adhesive (Water Based), only eligible for 15-, 20-, and 25-year warranties. All other listed products are also eligible for a 30-year warranty.

† – Sold separately

DURO-LAST PVC ADHESIVE CLEANERS

Item #	Cleaners	Packaging and Tool Notes	Mixing Required	Shelf Life **
11021	**Solvent-Grip Spray Adhesive Cleaner**	15 lb (6.8 kg) – Pressurized Used only to clean Solvent-Grip & Solvent Grip Plus applicators	No	12 months

** SHELF LIFE refers to unopened containers, starting from the printed manufacture date, when following recommended storage procedures.

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INSULATION, COVER BOARD, AND OTHER SUBSTRATES

Item #	Adhesives	Coverage Rates		Packaging and Tool Notes	Mixing Required	Application Temp	
		12-inch O.C. Beads	6-inch O.C. Beads			Product	Substrate
11055	**PolySet CRA (CR-20)** Beads: 2-1/2 – 3-1/2 inch (64 – 89 mm)	3,300 – 3,500 ft²/set (306.6 – 325.2 m²)	1,650 – 1,750 ft²/set (153.3 – 162.6 m²)	Dual set – pressurized **INCLUDED:** 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
4109-001	**PolySet CRA (CR-20) (Mini Tanks)** Beads: 2-1/2 – 3-1/2 inch (64 – 89 mm)	1,000 – 1,100 ft²/set (92.9 – 102.2 m²)	500 – 550 ft²/set (46.5 – 51.1 m²)	Dual set – pressurized **INCLUDED:** 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
Tank – 11057 Kit – 11058	**PolySet CRA (CR-20) (17 Gal Refillable)** (Tanks only, or full kit available) Beads: 2-1/2 – 3-1/2 inch (64 – 89 mm)	13,000 ft²/set (1,207.7 m²)	6,500 ft²/set (603.9 m²)	Dual set – pressurized **INCLUDED:** 1 hose/wand set per set	Shake set for 1 – 2 minutes	70° – 85° F (21° – 29° C)	40° – 100° F (4° – 38° C)
1108	**OlyBond500® (Bag-in-Box)** Beads: 3/4 – 1 inch (19 – 25 mm)	1,700 – 2,000 ft²/set (157.9 – 185.8 m²)	850 – 1,000 ft²/set (79 – 92.9 m²)	5-gallon (18.9 L) set (10 gal (37.9 L)) **REQUIRED:** OMG PACECART †	Yes	70° F (21° C)	40° – 100° F (4° – 38° C)
1108-056	**OlyBond500 (15 Gallon)** Beads: 3/4 – 1 inch (19 – 25 mm)	7,500 ft² (696.8 m²)	3,750 ft² (348.4 m²)	15 gal (56.8 L) (30 gal (113.6 L)) **REQUIRED:** OMG PACECART †	Yes	70° F (21° C)	40° – 100° F (4° – 38° C)
11077	**OlyBond500 (Canister)** Beads: 3/4 – 1 inch (19 – 25 mm)	3,300 – 3,500 ft²/set (306.6 – 325.2 m²)	1,650 – 1,750 ft²/set (153.3 – 162.6 m²)	Dual set – pressurized Approx. 48 lb (21.77 kg) each **INCLUDED:** 6 tips, 3 tubes, & 1 hose set per set	No	70° F (21° C)	40° – 100° F (4° – 38° C)
1104	**OlyBond500 (SpotShot)** Beads: 3/4 – 1 inch (19 – 25 mm)	400 – 600 ft²/case (37.2 – 55.7 m²)	200 – 300 ft²/case (18.6 – 27.9 m²)	4-Cartridge Set (1.5 L/cartridge) **REQUIRED:** OMG SPOTSHOT APPLICATOR †	Yes	70° F (21° C)	40° – 100° F (4° – 38° C)
1104W	**OlyBond500 (SpotShot) WINTER** Beads: 3/4 – 1 inch (19 – 25 mm)	400 – 600 ft²/case (37.2 – 55.7 m²)	200 – 300 ft²/case (18.6 – 27.9 m²)	4-Cartridge Set (1.5 L/cartridge) **REQUIRED:** OMG SPOTSHOT APPLICATOR †	Yes	70° F (21° C)	0° – 65° F (-18° – 18° C)
11036	**TRUFAST Roofing Adhesive (Cartridge)** Beads: 3/4 – 1 inch (19 – 25 mm)	500 ft²/set (46.5 m²)	250 ft²/set (23.2 m²)	4-Cartridge Set (1.5 L/cartridge) **INCLUDED:** static mixing tips. **REQUIRED:** TRUFAST dispensing gun †	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11049	**TRUFAST Roofing Adhesive (Canister)** Beads: 3/4 – 1 inch (19 – 25 mm)	3,200 – 3,500 ft²/set (297.3 – 325.2 m²)	1,600 – 1,750 ft²/set (148.6 – 162.6 m²)	Dual set – pressurized **INCLUDED:** 1 hose set per set	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11054	**TRUFAST Roofing Adhesive (15 Gallon)** Beads: 3/4 – 1 inch (19 – 25 mm)	7,500 ft²/set (696.8 m²)	3,750 ft²/set (348.4 m²)	Dual set **INCLUDED:** 1 hose set per set	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
11060	**TRUFAST Roofing Adhesive (50 Gallon)** Beads: 3/4 – 1 inch (19 – 25 mm)	25,000 ft²/set (2,322.6 m²)	12,500 ft²/set (1,161.3 m²)	Dual set **INCLUDED:** 1 hose set per set	Yes	70° – 85° F (21° – 29° C)	32° F + (0° C +)
1117-0101	**INSTA STIK™ Quik Set** Beads: 3/4 – 1 inch (19 – 25 mm)	800 ft²/tank (74.3 m²)	400 ft²/tank (37.2 m²)	30 lb (13.61 kg) – pressurized **REQUIRED:** 1 WAND KIT FOR EVERY 3 TANKS †	No	50° – 75° F (10° – 24° C)	33° – 110° F (1° – 43° C)
1130	**Millennium PG-1 Pump Set** Beads: 1/2 – 3/4 inch (13 – 19 mm)	2,500 ft²/set (232.3 m²)	1,250 ft²/set (116.1 m²)	5-gallon (18.9 L) set (10 gal (37.9 L)) **REQUIRED:** CYCLONE 5/15 VS PLUS APPLICATOR †	Yes	70° – 95° F (21° – 35° C)	25° F + (-4° C +)
1130-015	**Millennium PG-1 (15 Gallon)** Beads: 1/2 – 3/4 inch (13 – 19 mm)	7,500 – 9,000 ft²/set (696.8 – 836.1 m²)	3,750 – 4,500 ft²/set (348.4 – 418.1 m²)	15-gallon (56.8 L) set (30 gal (113.6 L)) **REQUIRED:** CYCLONE 5/15 VS PLUS APPLICATOR †	Yes	70° – 95° F (21° – 35° C)	25° F + (-4° C +)
1105	**Millennium One Step** Beads: 1/4 – 1/2 inch (6 – 13 mm)	400 – 600 ft²/case (37.2 – 55.7 m²)	200 – 300 ft²/case (18.6 – 27.9 m²)	4-Cartridge Set (1.5 L/cartridge) **REQUIRED:** ONE STEP APPLICATOR †	Yes	65° – 85° F (18° – 29° C)	65° – 85° F (18° – 29° C)

† Sold separately

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DURO-TECH® TPO MEMBRANE – NON-FLEECE						
Item #	**Adhesives**	**Spatter Coverage Rates**	**Packaging & Tool Notes**	**Mixing Required**	**Application Temp**	
					Product	**Substrate**
1112T	**TECH-Bond™ TPO Bonding Adhesive**	225 – 300 ft^2 (20.9 – 27.9 m^2)	5-gallon (18.9-L) pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	40° F + (5° C +)
1112-010T	**TECH-Bond TPO LVOC Bonding Adhesive**	225 – 300 ft^2 (20.9 – 27.9 m^2)	5-gallon (18.9-L) pail Apply with 9-inch (229-mm) medium-nap roller †	Stir vigorously to achieve a homogeneous mixture	60° – 80° F (16° – 27° C)	40° F + (5° C +)
11028T	**TECH-Bond TPO Spray Adhesive**	1,000 ft^2 (92.9 m^2)	40-lb (18.14-kg) – Pressurized **REQUIRED:** Hose, spray gun & 2-ft (0.6-m) extension †	Shake tank for 30 seconds	70° – 90° F (21° – 32° C)	40° F + (5° C +)

DURO-TECH TPO TAPE PRIMER						
Item #	**Adhesives**	**Coverage Rates**	**Packaging & Tool Notes**	**Mixing Required**	**Application Temp**	
					Product	**Substrate**
11221T	**Millennium 240 LVOC TPO Primer**	3 in. x 800 ft (76 mm x 243.8 m)	Qty. 6 – 1-gal (3.8 L) per case	Stir to achieve a homogeneous mixture. Stir every 15 min during use.	40° – 90° F (4° – 32° C)	Ambient: 0° – 110° F (-18° – 43° C)

DURO-TECH TPO ADHESIVE CLEANERS				
Item #	**Cleaners**	**Packaging & Tool Notes**	**Mixing Required**	**Shelf Life ****
11021T	**TECH-Bond TPO Spray Adhesive Cleaner**	15 lb (6.8 kg) – Pressurized Use only to clean TECH-Bond TPO Spray Adhesive	No	12 months

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