Duro-Last® Adhesives Shipping Considerations

Refer to the Duro-Last Specifications, Product Data Sheets, Guides, and Details at www.duro-last.com

Duro-Last® offers multiple choices of adhesives for insulation and membrane attachment. Care must be taken when ordering these products to ensure that the product is a good match for the environmental and weather conditions at the time of shipping.

Refer to the Adhesives Application Chart Quick Reference Guide for application requirements.

- **WARNING! ADHESIVES ARE HIGHLY FLAMMABLE.**
- Do not expose adhesives to any ignition source.
- Do not smoke while applying or handling any adhesive product.
- Only heat adhesives by heating the ambient air around the adhesive units. Ensure sufficient time for heating of adhesives.
- Keep and maintain pre-pressurized adhesive containers at proper storage temperatures.

NOTE: Warming blankets only **maintain** core temperatures.

PVC COMPATIBLE ADHESIVES

Product Name	Container	Shipping Temps	Storage Temps	IF FROZEN: DO NOT USE	IF FROZEN: May be used	Exceptions Contact Duro-Last for availability.
Duro-Last Solvent-Grip® Spray Adhesive	Pre-pressurized container	-30° F + (-34° C +)	70°–90° F (21°–32° C)		Warmed to: 70° F (21° C)	Ships all year.
INSTA STIK™ Quik Set Adhesive	Pre-pressurized container	33° F + (1° C +)	50°–75° F (10°–23° C)		Warmed to: 50° F (10° C)	Drop-ships directly, per manufacturer discretion.
Millennium One Step Foamable Adhesive®	Cartridge	33° F + (1° C +)	65°–85° F (18°–29° C)	X		Drop-ships directly, per manufacturer discretion.
Millennium PG-1 Pump Grade Adhesive	Bag-in-Box/ Cartridge	40° F + (4° C +)	45°–95° F (7°–35° C)	X		Drop-ships directly, per manufacturer discretion.
Duro-Fleece® OMG® Membrane Adhesive	Bag-in-Box/ Cartridge	40° F + (4° C +)	55°–85° F (13°–29° C)	X		Drop-ships directly, per manufacturer discretion.
TRUFAST Roofing Adhesive	Pre-pressurized container	40° F + (4° C +)	60°–90° F (16°–32° C)	X		Drop-ships directly, per manufacturer discretion.
PolySet® CRA (CR-20) (HFO) Adhesive	Pre-pressurized container	40° F + (4° C +)	45°–90° F (7°–32° C)	X		See Seasonal Shipping Availability table.
OlyBond500® Adhesive	Bag-in-Box	40° F + (4° C +)	55°–85° F (12°–29° C)	X		Drop-ships directly, per manufacturer discretion.
OlyBond500® SpotShot Adhesive	Cartridge	40° F + (4° C +)	55°–85° F (12°–29° C)	X		Drop-ships directly, per manufacturer discretion.
SB IV Adhesive	Pail	40° F + (4° C +)	60°–80° F (10°–27° C)	X		See Seasonal Shipping Availability table.
WB II Adhesive †	Pail	50° F + (10° C +)	60°–80° F (10°–27° C)	X		See Seasonal Shipping Availability table. ColdMark® CTI on packages †

† COLDMARK® COLD-TEMPERATURE INDICATOR (CTI) FOR WB II ADHESIVE

At least one ColdMark CTI will accompany each WB II Adhesive shipment originating from Jackson, MS or Carrollton, TX during November through April. Use the pails with these CTI last to ensure that no products have been subjected to freezing temperatures.

The clear CTI bulb will become colored if exposed to freezing temperatures. If the CTI bulb has become colored, do not use the product. Immediately contact the facility that shipped the product to order new replacement product. If freezing temperatures continue, contact Duro-Last Engineering Services for alternatives.





TPO COMPATIBLE ADHESIVES

Product Name	Container	Shipping Temps	Storage Temps	IF FROZEN: May be used	Exceptions Contact Duro-Last for availability.
TECH-Bond™ TPO Bonding Adhesive	Pail	40° F + (4° C +)	60°–80° F (16°–27° C)	Warmed to: 70° F (21° C)	See Seasonal Availability table.
TECH-Bond TPO LVOC Bonding Adhesive	Pail	50° F + (10° C +)	60°–80° F (16°–27° C)	Warmed to: 70° F (21° C)	See Seasonal Availability table.
TECH-Bond TPO Spray Adhesive	Pre-pressurized container	40° F + (4° C +)	60°–80° F (16°–27° C)	Warmed to: 70° F (21° C)	See Seasonal Availability table.

ADHESIVE SEASONAL SHIPPING AVAILABILITY

Manufacturing Facility	Month											
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Saginaw, MI					✓	✓	✓	✓	✓	✓		
Grants Pass, OR					✓	✓	✓	✓	✓	✓		
Jackson, MS	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sigourney, IA					✓	✓	✓	✓	✓	✓		
Carrollton, TX	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ludlow, MA					✓	✓	✓	✓	✓	✓		
Kernersville, NC					✓	✓	✓	✓	✓	✓		
Largo, FL	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

If you have any questions regarding this information, please contact Duro-Last at 800-248-0280.

DISCLAIMER
This document is meant as a quick reference and may not include details necessary for project completion. Refer to the full Duro-Last specifications, product data sheets, or contact the Duro-Last Engineering Services Department for additional details.

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