

# DURO-GUARD® DENSDECK® 1/4-INCH ROOF BOARD

## Description

DensDeck® Roof Board is an exceptional fire barrier, thermal barrier, coverboard and recovery board used in various Duro-Last® roofing systems. The DensDeck Roof Board design employs fiberglass mats, front and back, that are mechanically bonded to a high density gypsum core, providing excellent fire resistance and wind uplift properties. The unique construction of DensDeck Roof Board provides superior flute spanning that stiffens and provides increased foot traffic resistance to the roof deck. Additionally, DensDeck Roof Board has been shown to withstand delamination, deterioration and job-site damage far more effectively than roofing membrane substrates such as paperfaced gypsum board, fiberboard and perlite insulation. DensDeck Roof Board has scored a 10, the highest level of performance for mold resistance per the ASTM D3273 test method.

## Primary Uses

DensDeck Roof Board can be used as a substrate board, recovery board and overlayment protection board for polyisocyanurate and polystyrene insulation.

## Standards and Code Approvals

DensDeck Roof Boards are manufactured to meet ASTM C1177 and have the following approvals:

- Florida Product Approved
- Miami-Dade County, Product Control Approved

## Recommendations and Limitations

DensDeck Roof Boards are manufactured to act with a properly designed roof system following good roofing practices. The actual use of DensDeck Roof Board as a roofing component in any system or assembly is the responsibility of the roofing system's design authority. Consult with the appropriate design authority for system and assembly specifications and instructions on applying other products to DensDeck Roof Board.

DensDeck Roof Boards should not be subjected to abnormal or excessive loads or foot traffic, such as, but not limited to, use on plaza decks or under steel-wheeled equipment that may fracture or damage the panels. Provide suitable roofing system protection when required.

## Moisture Management

**DensDeck Roof Boards, like other components used in roofing systems, must be protected from exposure to moisture before, during and after installation.**

Remove the plastic packaging from all DensDeck Roof Board immediately upon receipt of delivery. Failure to remove the plastic packaging may result in entrapment of condensation or moisture. DensDeck Roof Board stored outside must be stored level and off the ground and protected by a breathable waterproof covering. Provide means for air circulation around and under stored bundles of DensDeck Roof Board. DensDeck Roof Board must be covered the same day as installed.

Avoid application of DensDeck Roof Boards during rain, heavy fog and any other conditions that may deposit moisture on the surface, and avoid the overuse of non-vented, direct-fired heaters during winter months. When roofing systems are installed on newly poured concrete or light weight concrete decks or when re-roofing over an existing concrete deck, a vapor barrier should be installed above the concrete to limit the migration of water from the concrete into the roof assembly. Always consult a design authority for specific instructions for applying other products to DensDeck Roof Boards.

Moisture vapor movement by convection must be eliminated, and the flow of water by gravity through imperfections in the roof system must be controlled. After a leak has occurred, no condensation on the upper surface of the system should be tolerated, and the water introduced by the leak must be dissipated to the building interior in a minimum amount of time.

Although DensDeck Roof Boards are engineered with fiberglass facings and high density gypsum cores, the presence of free moisture can have a detrimental effect on the performance of the product. Moisture accumulation may also significantly decrease wind uplift and vertical pull resistance in the system or assembly. DensDeck Roof Boards containing excessive free moisture content may need to be evaluated for structural stability to assure wind uplift performance.

**Fire Resistance Classifications**

DensDeck Roof Boards are excellent fire barriers over combustible and noncombustible roof decks, including steel decks.

*UL 790 Classification.* DensDeck Roof Boards have been classified by Underwriters Laboratories (UL) for use as a fire barrier over combustible and noncombustible decks in accordance with the ANSI/UL 790 test standard. The UL classification includes a comprehensive Class A, B or C rating. For additional information concerning the UL 790 classification, consult the UL Certification Directory.

*UL 1256 Classification.* DensDeck Roof Boards have also been classified by UL in roof deck constructions for internal (under deck) fire exposure in accordance with the ANSI/UL 1256 Steiner Tunnel test. For additional information concerning the UL 1256 classification, consult the UL Certification Directory.

*FM Class 1 Approvals.* DensDeck Roof Boards are included in numerous roofing assemblies with a Factory Mutual (FM) Class 1 fire rating. For more information concerning FM Approvals and FM Class 1 assemblies with DensDeck Roof Boards, consult FM or RoofNav®.

*UL Fire Resistance Ratings.* For information concerning UL fire rated assemblies, please visit [www.ul.com](http://www.ul.com).

*Flame Spread and Smoke Developed.* When tested in accordance with ASTM E84, DensDeck Roof Boards had Flame Spread 0, Smoke Developed 0.

**Wind Uplift**

DensDeck Roof Boards are included in numerous assemblies evaluated by FM or other independent laboratories for wind uplift performance. For information concerning such assemblies, please visit [www.roofnav.com](http://www.roofnav.com).

**Handling and Use—CAUTION**

This product contains fiberglass facings which may cause skin irritation. Dust and fibers produced during the handling and installation of the product may cause skin, eye and respiratory tract irritation. Avoid breathing dust and minimize contact with skin and eyes. Wear long sleeve shirts, long pants and eye protection. Always maintain adequate ventilation. Use a dust mask or NIOSH/MSHA approved respirator as appropriate in dusty or poorly ventilated areas.

**Physical Properties**

Properties	1/4" (6.4 mm)
Thickness, nominal	1/4" (6.4 mm) ± 1/16" (1.6 mm)
Width, standard	4' (1219 mm) ± 1/8" (3 mm)
Length, standard	8' (2438 mm) ± 1/4" (6.4 mm)
Weight, nominal, lbs./sq. ft. (Kg/m <sup>2</sup> )	1.2 (5.9)
Surfacing	Fiberglass mat
Flexural Strength <sup>1</sup> , parallel, lbf. min.	≥40 (178)
Flute Spanability <sup>2</sup>	2-5/8" (67 mm)
Permeance <sup>3</sup> , perms	>50 (2850)
R Value <sup>4</sup> , ft <sup>2</sup> •°F•hr/BTU (m <sup>2</sup> •K/W)	.28
Linear Variation with Change in Temp., in/in °F (mm/mm/C°)	8.5 x 10 <sup>-6</sup> (15.3 x 10 <sup>-6</sup> )
Linear Variation with Change in Moisture	6.25 x 10 <sup>-6</sup>
Water Absorption <sup>5</sup> , % max	<10
Compressive Strength <sup>6</sup> , psi nominal	900
Surface Water Absorption, grams, nominal	<2.5
Flame Spread, Smoke Developed (ASTM E84)	0/0
Bending Radius	5' (1524 mm)

1. Tested in accordance with ASTM C473 method B.
2. Tested in accordance with ASTM E661.
3. Tested in accordance with ASTM E96 (dry cup method).
4. Tested in accordance with ASTM C518 (heat flow meter).
5. Tested in accordance with ASTM C1177.
6. Tested in accordance with ASTM C473.

**FIRE SAFETY CAUTION**

Passing a fire test in a controlled laboratory setting and/or certifying or labeling a product as having a one-hour, two-hour, or any other fire resistance or protection rating and, therefore, as acceptable for use in certain fire rated assemblies/systems, does not mean that either a particular assembly/system incorporating the product, or any given piece of the product itself, will necessarily provide one-hour fire resistance, two-hour fire resistance, or any other specified fire resistance or protection in an actual fire. In the event of an actual fire, you should immediately take any and all actions necessary for your safety and the safety of others without regard for any fire rating of any product or assembly/system.