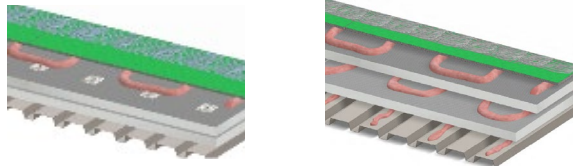
		<b>Duro-TECH™ TPO Membrane Adhered Over Steel</b>		<b>Warranty Term</b> <b>15, 20 and 25 Years</b> <b>Up to 54 mph (86.9 km/h)</b>
		<ul style="list-style-type: none"><li>Duro-TECH™ TPO membranes – adhered</li><li>Cover board (when required) – adhered or mechanically fastened</li><li>Insulation (when required) – adhered or mechanically fastened</li><li>Steel – 18- to 22-gauge (1.02 – 0.64 mm)</li></ul>		
Refer to the Duro-TECH Technical Specifications, Guides and Details at <a href="http://www.duro-last.com">www.duro-last.com</a>				
<b>All Products</b>		Must be purchased or approved by Duro-Last®.		
<b>Deck Requirements</b>		18- to 22-gauge steel		
<b>Construction Types</b>		Any wet or damaged materials must be removed and replaced prior to installation <ul style="list-style-type: none"><li>New construction<ul style="list-style-type: none"><li>Partial tear-off</li><li>Complete tear-off</li></ul></li><li>Re-cover with new-fastened layer<ul style="list-style-type: none"><li>Re-cover directly over BUR or mod bit – <b>fleece only</b></li></ul></li></ul>		
<b>Vapor Barriers</b>		Consult with a design professional to determine vapor barrier requirements. <ul style="list-style-type: none"><li>Duro-Last Vapor Barrier</li><li>Duro-Last Torch-Down Vapor Barrier</li></ul>		
<b>Warranty Term by Membrane Thickness</b>		<ul style="list-style-type: none"><li>15-year warranty – 45 mil (1.14 mm)</li><li>20-year warranty – 60 mil (1.52 mm)</li><li>25-year warranty – 80 mil (2.03 mm)</li></ul>		
<b>Membrane Options</b>		<ul style="list-style-type: none"><li>Duro-TECH TPO 45, 60, 80 mil</li><li>Duro-TECH TPO Fleece 100, 115, 135 mil (2.54, 2.92, 3.43 mm)</li></ul>		
<b>Non-Fleece Membrane Adhesives</b>		<ul style="list-style-type: none"><li>TECH-Bond™ TPO Bonding Adhesive (two-sided application)</li><li>TECH-Bond TPO LVOC Bonding Adhesive (two-sided application)</li><li>TECH-Bond TPO Spray Adhesive (two-sided application)</li></ul>		
<b>Fleece Membrane Adhesives</b>		<ul style="list-style-type: none"><li>Duro-Grip® CRA Membrane Adhesive (CR-20) (spatter pattern)</li><li>TRUFAST® Roofing Adhesive (spatter pattern)</li><li>Duro-Grip OlyBond500® Canister (spatter pattern)</li></ul>		
<b>Insulation and Cover Board Fasteners</b>		Minimum 1-inch (25 mm) penetration <ul style="list-style-type: none"><li>HD Screw #14</li><li>EHD Screw #15</li></ul>		
<b>Insulation and Cover Board Plates</b>		<ul style="list-style-type: none"><li>3-Inch Metal Plates</li><li>Cleat Plates®</li></ul>		
<b>Insulation and Cover Board Adhesives</b>		Seams may be taped if needed. <ul style="list-style-type: none"><li>Duro-Grip CRA (CR-20)</li><li>Duro-Grip OlyBond500</li><li>TRUFAST Roofing Adhesive</li><li>Duro-Grip INSTA STIK™</li><li>Duro-Grip Millennium PG-1 Pump Grade</li><li>Duro-Grip Millennium One Step</li></ul>		
<b>Insulation Adhesive Attachment</b>		Duro-Guard® ISO II, III, ISO HD, and ISO HD Composite must be 4 x 4 ft (1.2 x 1.2 m) max. Bead Spacing – In. (mm): <ul style="list-style-type: none"><li>Field – 12 (305)</li><li>Perimeter – 6 (152)</li><li>Corners – 6 (152)</li></ul>		
<b>Seaming Requirement</b>		1-1/2-inch (40-mm) continuous weld using a hand-held welder with a silicone roller, or an automatic welder.		
<b>Increased Wind Speed</b>		Must be reviewed by the Duro-Last Engineering Services Department. <ul style="list-style-type: none"><li>Wind speed coverage exceeding 54 mph (86.9 km/h)</li></ul>		
<b>Code Requirements</b>		Local code must be met. Some code agencies may require special design considerations. Contact the Duro-Last Engineering Services Department for assistance.		
<b>Fire Ratings</b>		Fire ratings may require certain slip sheets, insulations, or gypsum-based cover boards.		
<b>Minimum Thickness</b>		<b>Substrate Material</b>	<b>Minimum Fasteners</b>	
<b>Inches</b>	<b>mm</b>		<b>Field</b>	<b>Perimeter</b>
1-1/2	38	Duro-Guard ISO II or ISO III	10 per 4 x 8 ft (1.2 x 2.4 m)	16 per 4 x 8 ft (1.2 x 2.4 m)
1/2	13	Duro-Guard ISO HD		
2	51	Duro-Guard ISO HD Composite		
1/4	6	Duro-Guard DEXcell FA® Glass Mat		
7/8	22	Duro-Guard DEXcell® Cement		
1/4	6	Duro-Guard DensDeck® Prime		
1/4	6	Duro-Guard Securock® Gypsum-Fiber		
NOTE: Buildings over 40 ft (12.2 m) tall or in high wind zones may require additional fastening. Request a Wind Calc from Engineering to confirm attachment patterns.				

## DISCLAIMER

This document is meant as a quick reference and may not include details necessary for project completion. Refer to the full Duro-TECH TPO specifications or contact the Duro-Last Engineering Services Department for additional details.