



Note 1: All field welds shall be a minimum of 1-1/2 inches wide.

Note 2: Scupper flange, approved Duro-Last sealant and approved Duro-Last fasteners spaced 6 inches on center around entire opening, minimum of 2 per side.

Note 3: must extend 1 inch beyond outer wall, min.

Note 4: Nailers and approved Duro-Last sealant to be level with opening and extend 2 inches past each side of opening. Fasten with approved Duro-Last fasteners spaced 12 inches on center (minimum of 3).

Note 5: Refer to specifications for vapor barrier, insulation and cover board requirements.

Note 6: Precaution must be taken to ensure that all wall-to-deck transitions are sealed.

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| REVISED: | N/A | DRAINAGE DETAIL FOR ADHERED NON-FLEECE SYSTEMS |
| PREVIOUS: | 02/20/2023 | SINGLE SKIRTED VINYL-COATED METAL SCUPPER |
| SCALE: | NONE | NEW CONSTRUCTION OR RE-ROOF |