



Note 1: All field welds shall be a minimum of 1-1/2 inches wide.

Note 2: Scupper flange, approved Duro-Last sealant and approved Duro-Last fasteners spaced 6 inches on center around entire opening, minimum of 2 per side.

Note 3: must extend 1 inch beyond outer wall, min.

Note 4: Nailers and approved Duro-Last sealant to be level with opening and extend 2 inches past each side of opening. Fasten with approved Duro-Last fasteners spaced 12 inches on center (minimum of 3).

Note 5: Refer to specifications for vapor barrier, insulation and cover board requirements.

Note 6: Precaution must be taken to ensure that all wall-to-deck transitions are sealed.

REVISED:	N/A	DRAINAGE DETAIL FOR ADHERED NON-FLEECE SYSTEMS
PREVIOUS:	02/20/2023	SINGLE SKIRTED VINYL-COATED METAL SCUPPER
SCALE:	NONE	NEW CONSTRUCTION OR RE-ROOF