

**Safety Data Sheet**  
*acc. to OSHA HCS*

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**1 Identification**

- **Product identifier**
- **Trade name:** Millennium One Step™ Foamable Adhesive Part 2
- **Article number:** 730674
- **Relevant identified uses of the substance or mixture.** Adhesive
- **Application of the substance / the mixture** Adhesive
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Royal Adhesives & Sealants, LLC  
17340 Munn Road  
Chagrin Falls, OH 44023  
Information Phone Number: 517-764-0334
- **Information department:** Environment protection department.
- **Emergency telephone number:**  
ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.  
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2A H319 Causes serious eye irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



- **Signal word** Warning
- **Hazard statements**  
Causes skin irritation.  
Causes serious eye irritation.  
May cause an allergic skin reaction.
- **Precautionary statements**  
Avoid breathing dust/fume/gas/mist/vapors/spray  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves / eye protection / face protection.  
If on skin: Wash with plenty of water.

(Contd. on page 2)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 1)

*If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.*

*Continue rinsing.*

*Take off contaminated clothing and wash it before reuse.*

*If skin irritation or rash occurs: Get medical advice/attention.*

*Specific treatment (see on this label).*

*If eye irritation persists: Get medical advice/attention.*

*Wash contaminated clothing before reuse.*

*Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH	1
FIRE	1
PHYSICAL HAZARD	0

Health = 1

Fire = 1

Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### \* 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture

· **Hazardous components:**

1760-24-3	N-(3-(trimethoxysilyl)propyl)ethylenediamine	≤2.5%
-----------	--	-------

### \* 4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

*Supply fresh air and to be sure call for a doctor.*

*In case of unconsciousness place patient stably in side position for transportation.*

*Call a doctor immediately.*

*Overexposure, remove to fresh air and seek medical attention.*

· **After skin contact:** *Immediately wash with water and soap and rinse thoroughly.*

· **After eye contact:**

*Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.*

· **After swallowing:**

*Rinse out mouth with water. Drink 1 - 2 glasses of water but DO NOT induce vomiting. Do not give liquids to a drowsy, convulsing or unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration.*

*Seek medical treatment.*

· **Information for doctor:**

· **Most important symptoms and effects, both acute and delayed** *No further relevant information available.*

(Contd. on page 3)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 2)

- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture**  
Dried solids can burn and release toxic fumes and vapors.  
No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Dispose of contaminated material as waste in accordance with federal state and local regulations.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

67762-90-7	Synthetic Amorphous Silica	120 mg/m <sup>3</sup>
1760-24-3	N-(3-(trimethoxysilyl)propyl)ethylenediamine	23 mg/m <sup>3</sup>

- **PAC-2:**

67762-90-7	Synthetic Amorphous Silica	1,300 mg/m <sup>3</sup>
1760-24-3	N-(3-(trimethoxysilyl)propyl)ethylenediamine	250 mg/m <sup>3</sup>

- **PAC-3:**

67762-90-7	Synthetic Amorphous Silica	7,900 mg/m <sup>3</sup>
1760-24-3	N-(3-(trimethoxysilyl)propyl)ethylenediamine	1,500 mg/m <sup>3</sup>

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Avoid prolonged or repeated contact with skin.  
Avoid contact with eyes.  
Wash thoroughly after handling.  
Open containers in a well ventilated area and avoid breathing headspace vapors.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Store away from oxidizing agents.
- **Further information about storage conditions:** None.

(Contd. on page 4)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 3)

· **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.
- **Breathing equipment:** Not necessary if room is well-ventilated.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
Nitrile rubber, NBR  
Chloroprene rubber, CR  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**  
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses with side shields.
- **Body protection:** Protective work clothing

### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Liquid
Color:	Colorless
Odor:	Polyether
Odor threshold:	Not determined.
- **pH-value at 20 °C (68 °F):** 9-10
- **Change in condition**

Melting point:	Undetermined.
----------------	---------------

(Contd. on page 5)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 4)

· <del>Boiling point:</del> · <del>Flash point:</del>	> 350 °C (>662 °F)
· <b>Flammability (solid, gaseous):</b>	Not determined.
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product does not present an explosion hazard.
· <b>Flammable limits:</b>	
<b>Lower:</b>	% by volume = .9
<b>Upper:</b>	% by volume = 6.7
· <b>Vapor pressure:</b>	Not applicable.
· <b>Specific gravity at 20 °C (68 °F):</b>	0.98 g/cm <sup>3</sup> (8.1781 lbs/gal)
· <b>Relative density</b>	Not determined.
· <b>Vapor density</b>	Not applicable.
· <b>Evaporation rate</b>	Not applicable.
· <b>Solubility in / Miscibility with Water:</b>	Not determined.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not applicable. Not determined.
<b>Kinematic:</b>	Not applicable. Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	0.0 %
<b>Solids content:</b>	100.0 %
· <b>Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Exposure to high temperatures.
- **Incompatible materials:** Reacts with oxidizing agents.
- **Hazardous decomposition products:**  
Carbon monoxide and carbon dioxide  
tin oxide

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Skin irritant.
- **on the eye:** May irritate the eye.

(Contd. on page 6)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 5)

- **Sensitization:** Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**  
The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (Self-assessment): slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.  
Must be specially treated adhering to official regulations.  
Disposal must be made according to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

### 14 Transport information

- **UN-Number**
- **DOT, ADN, IMDG, IATA** not regulated
- **UN proper shipping name**
- **DOT, ADN, IMDG, IATA** not regulated

(Contd. on page 7)

USA

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 6)

- |  |                        |
|--|------------------------|
| <b>· Transport hazard class(es)</b>  |                        |
| <b>· DOT, ADN, IMDG, IATA</b>  |                        |
| <b>· Class</b>   | <i>not regulated</i>   |
| <b>· Packing group</b>   |                        |
| <b>· DOT, IMDG, IATA</b>   | <i>not regulated</i>   |
| <b>· Environmental hazards:</b>  | <i>Not applicable.</i> |
| <b>· Special precautions for user</b>  | <i>Not applicable.</i> |
| <b>· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | <i>Not applicable.</i> |
| <b>· UN "Model Regulation":</b>  | <i>not regulated</i>   |

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

- **Section 355 (extremely hazardous substances):**

*None of the ingredients is listed.*

- **Section 313 (Specific toxic chemical listings):**

*None of the ingredients is listed.*

- **TSCA (Toxic Substances Control Act):**

*All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.*

- **Proposition 65**

- **Chemicals known to cause cancer:**

*None of the ingredients is listed.*

- **Chemicals known to cause reproductive toxicity for females:**

*None of the ingredients is listed.*

- **Chemicals known to cause reproductive toxicity for males:**

*None of the ingredients is listed.*

- **Chemicals known to cause developmental toxicity:**

*None of the ingredients is listed.*

- **(DSL) Canada Domestic Substance List**

*All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.*

- **New Jersey Right-to-Know List:**

*None of the ingredients is listed.*

- **New Jersey Special Hazardous Substance List:**

*None of the ingredients is listed.*

- **Pennsylvania Right-to-Know List:**

*None of the ingredients is listed.*

- **Pennsylvania Special Hazardous Substance List:**

*None of the ingredients is listed.*

(Contd. on page 8)

# Safety Data Sheet

## acc. to OSHA HCS

Printing Date 05/11/2018

Revision Number 6

Revision Date 05/11/2018

**Trade name: Millennium One Step™ Foamable Adhesive Part 2**

(Contd. of page 7)

· **Cancerogenity categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients listed.

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

- **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.
- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### \* 16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 03/27/2014

· **Date of preparation / last revision** 05/11/2018 / 5

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1