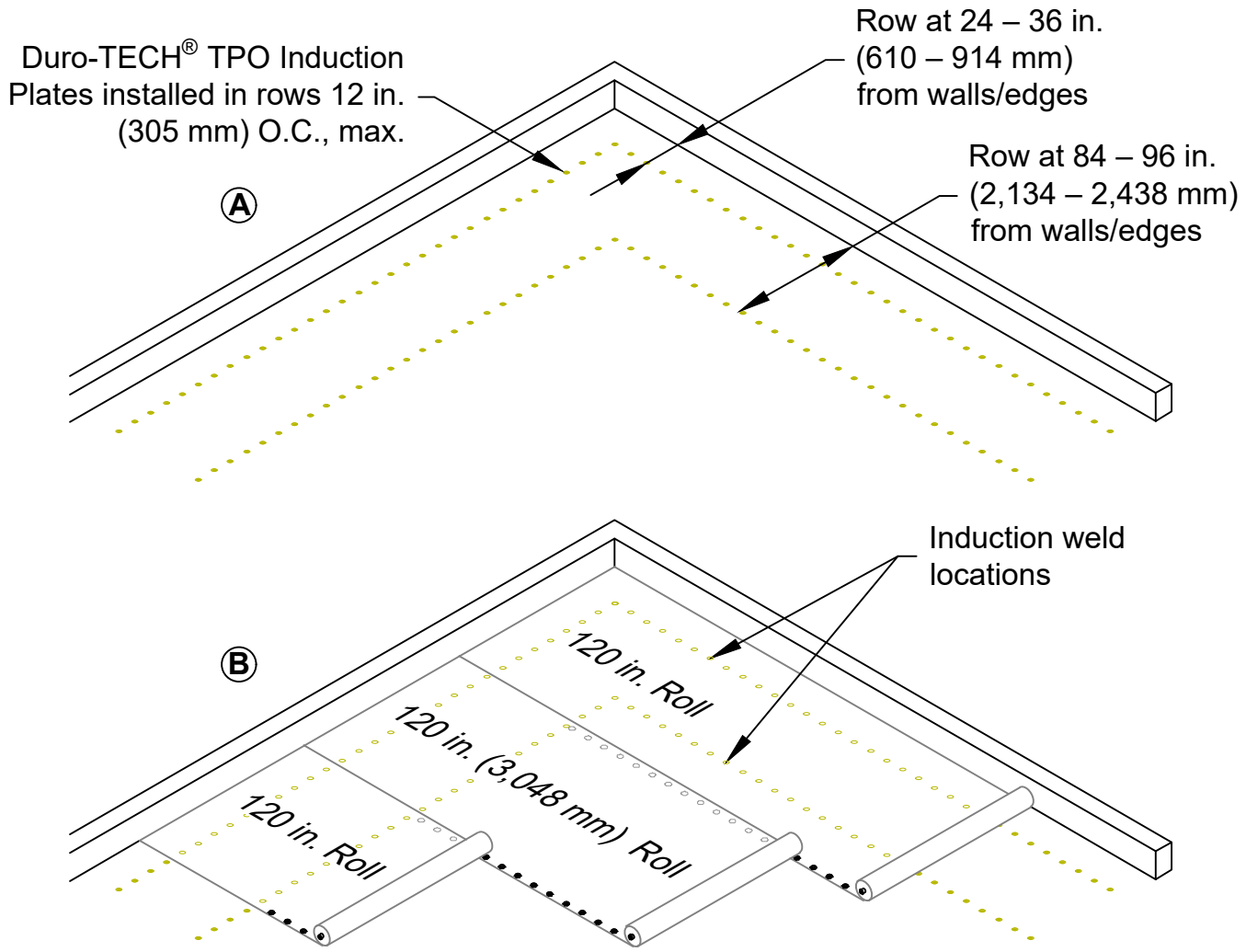
DETAIL TRG1058



Note 1: Duro-TECH TPO Induction Plates are installed over an approved substrate in rows. The first row shall be between 24 – 36 in. (610 – 914 mm) away from each wall/edge. The second row shall be between 84 – 96 in. (2,134 – 2,438 mm) away from each wall/edge. (Drawing A)

Note 2: Once rolled out, the membrane in the perimeter and corner areas shall be induction-welded to the Duro-TECH TPO Induction Plates using induction welding techniques (Drawing B).

Note 3: Contact the Duro-Last® Engineering Services Department for assistance in determining the fastening requirements if: the building is 40 ft (12.2 m) tall, or taller; or the building is located in an area with an ASCE 7-05 design wind speed of 110 mph (177 kph), or higher (150 mph (241.4 kph), or higher, for ASCE 7-10); or fastener pullout resistance is less than 150 lb (68 kg).

REVISED: N/A	TPO MECHANICALLY FASTENED SYSTEMS FOR 120 INCH ROLL GOODS
CREATED: 10/23/2026	PERIMETER FASTENING WITH INDUCTION WELD SYSTEM
SCALE: NONE	NEW CONSTRUCTION OR RE-ROOF