



HAIL WARRANTY REQUIREMENTS

| Project Type | Hail Size | Deck / Substrate | Insulation (4), (5), (6) | Insulation Attachment (1) | Cover Board (1/4-Inch, Min.) (4), (5), (6) | Cover Board Attachment (1) | Membrane Thickness | Membrane | Membrane Attachment (2), (3) |
|---------------------|--------------|--|--------------------------|----------------------------------|--|----------------------------------|--------------------|--|----------------------------------|
| New Construction | 1-inch, Max. | Steel Wood LWIC Concrete CWF Gypsum | DG ISO DG EPS | Mechanically Fastened or Adhered | DensDeck® SECUROCK® DEXcell® HD ISO | Mechanically Fastened or Adhered | 50 Mil or Greater | Duro-Last® Duro-Last X Duro-Fleece Plus® Duro-Last EV | Mechanically Fastened or Adhered |
| Re-roof Tear off | 1-inch, Max. | Steel Wood LWIC Concrete CWF Gypsum | DG ISO DG EPS | Mechanically Fastened or Adhered | DensDeck SECUROCK DEXcell HD ISO | Mechanically Fastened or Adhered | 50 Mil or Greater | Duro-Last® Duro-Last X Duro-Fleece Plus® Duro-Last EV | Mechanically Fastened or Adhered |
| Re-cover | 1-inch, Max. | BUR Modified Bitumen Single-ply | DG ISO | Mechanically Fastened or Adhered | DensDeck SECUROCK DEXcell HD ISO | Mechanically Fastened or Adhered | 50 Mil or Greater | Duro-Last® Duro-Last X Duro-Fleece Plus® Duro-Last EV | Mechanically Fastened or Adhered |

- All insulation, cover board and adhesive products must be purchased from Duro-Last.
- Warranty is a maximum of 15 years and does not include consequential damages.
- For pricing, refer to the Duro-Last Price List located on the Duro-Last Portal at <https://portal.duro-last.com/login>.

Abbreviations:

DG: Duro-Guard®
 ISO: Polyisocyanurate
 HD ISO: High-density Polyisocyanurate
 EPS: Expanded Polystyrene
 CWF: Cementitious Wood Fiber
 LWIC: Lightweight Insulating Concrete

Notes:

- (1) Use Duro-Grip® insulation adhesives: CR-20, Insta-Stik™, OlyBond500®, Weather-Tite® One Step™ or Weather-Tite Hurricane Force® PG-1 Pump Grade.
- (2) Duro-Last, Duro-Last X or Duro-Last EV membrane: Use WB II or SB IV Adhesives; if High Wind Warranty, use SB IV Adhesive only.
- (3) Duro-Fleece Plus membrane: Use WB II or Duro-Fleece® Membrane Adhesives (OlyBond, Millenium or CR-20 (splatter method)).
- (4) If DG cover board is not used, then DG ISO (1-1/2-inch, minimum) is required as the top layer.
- (5) If DG ISO is not used, then an approved DG cover board is required.
- (6) If DG EPS is used, it must be used as a bottom layer with one, or more, of the following: DG ISO (1-1/2-inch, minimum) or a DG cover board.