



HAIL WARRANTY REQUIREMENTS

Project Type	Hail Size	Deck / Substrate	Insulation (4), (5), (6)	Insulation Attachment (1)	Cover Board (1/4-Inch, Min.) (4), (5), (6)	Cover Board Attachment (1)	Membrane Thickness	Membrane	Membrane Attachment (2), (3)
New Construction	1-inch, Max.	Steel Wood LWIC Concrete CWF Gypsum	DG ISO DG EPS	Mechanically Fastened or Adhered	DensDeck® SECUROCK® DEXcell® HD ISO	Mechanically Fastened or Adhered	50 Mil or Greater	Duro-Last® Duro-Last X Duro-Fleece Plus® Duro-Last EV	Mechanically Fastened or Adhered
Re-roof Tear off	1-inch, Max.	Steel Wood LWIC Concrete CWF Gypsum	DG ISO DG EPS	Mechanically Fastened or Adhered	DensDeck SECUROCK DEXcell HD ISO	Mechanically Fastened or Adhered	50 Mil or Greater	Duro-Last® Duro-Last X Duro-Fleece Plus® Duro-Last EV	Mechanically Fastened or Adhered
Re-cover	1-inch, Max.	BUR Modified Bitumen Single-ply	DG ISO	Mechanically Fastened or Adhered	DensDeck SECUROCK DEXcell HD ISO	Mechanically Fastened or Adhered	50 Mil or Greater	Duro-Last® Duro-Last X Duro-Fleece Plus® Duro-Last EV	Mechanically Fastened or Adhered

- All insulation, cover board and adhesive products must be purchased from Duro-Last.
- Warranty is a maximum of 15 years and does not include consequential damages.
- For pricing, refer to the Duro-Last Price List located on the Duro-Last Portal at <https://portal.duro-last.com/login>.

Abbreviations:

DG: Duro-Guard®
ISO: Polyisocyanurate
HD ISO: High-density Polyisocyanurate
EPS: Expanded Polystyrene
CWF: Cementitious Wood Fiber
LWIC: Lightweight Insulating Concrete

Notes:

- (1) Use Duro-Grip® insulation adhesives: CR-20, Insta-Stik™, OlyBond500®, Weather-Tite® One Step™ or Weather-Tite Hurricane Force® PG-1 Pump Grade.
- (2) Duro-Last, Duro-Last X or Duro-Last EV membrane: Use WB II or SB IV Adhesives; if High Wind Warranty, use SB IV Adhesive only.
- (3) Duro-Fleece Plus membrane: Use WB II or Duro-Fleece® Membrane Adhesives (OlyBond, Millenium or CR-20 (splatter method)).
- (4) If DG cover board is not used, then DG ISO (1-1/2-inch, minimum) is required as the top layer.
- (5) If DG ISO is not used, then an approved DG cover board is required.
- (6) If DG EPS is used, it must be used as a bottom layer with one, or more, of the following: DG ISO (1-1/2-inch, minimum) or a DG cover board.