

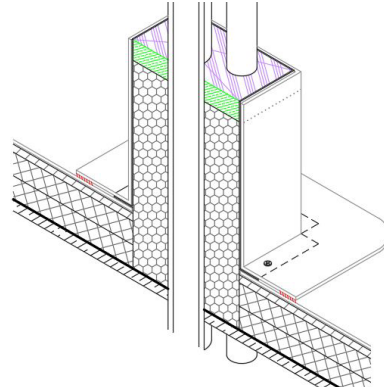
# DURO-TECH TPO PITCH PAN

## DESCRIPTION:

Duro-TECH TPO Pitch Pans ("Pitch Pans") provide a watertight seal around multiple closely-spaced or oddly-shaped rooftop penetrations.

TPO-coated metal is attached to a Duro-TECH™ thermoplastic polyolefin ("TPO") membrane skirt that allows for heat (hot-air) welding of the Pitch Pan to the TPO deck membrane.

- 24-gauge (0.5-mm) TPO-coated metal and 6-inch (152-mm) TPO membrane skirt.
- Pitch Pan is shipped with one corner open to install around existing penetrations.

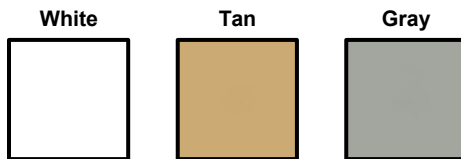


## ORDERING:

The Pitch Pans can be ordered to custom sizes in 1/4-inch (6-mm) increments.

Minimum Pitch Pan dimensions: 3- x 3- x 4-inch tall (76- x 76- x 102-mm).

- White (Item #2765TW)
- Tan (Item #2765TB)
- Gray (Item #2765TG)



## STORAGE AND HANDLING:

- Keep away from ignition sources.
- Always store in a dry location protected from the elements.

## PRECAUTIONS:

- Keep away from ignition sources.
- Do not use when service line temperature exceeds 120° F (48.9° C).
- Do not allow water to pond within Pitch Pan.
- Wear proper personal protective equipment, such as gloves and eye protection, per the SDS.

## INSTALLATION

Installation must be completed in compliance with the appropriate Duro-TECH TPO details and specifications.

1. Penetrations must have a minimum of 1/4-inch (6-mm) clearance between penetrations and Pitch Pan edges.
2. Prepare all affected surfaces by cleaning with an approved TPO membrane cleaner, if necessary.
3. Use approved fasteners to secure the hidden flange, spaced appropriately per the respective zone of the Pitch Pan's location.
4. Heat (hot-air) weld the TPO membrane skirt to the TPO deck membrane with a minimum 1-1/2-inch (40-mm) weld.
5. Fill the Pitch Pan with mortar, insulation, or similar materials, leaving at least 1/2 inch (13 mm) for sealant.
6. Fill the remaining 1/2 inch (13 mm) of Pitch Pan with approved self-leveling sealant or caulk until level with the top of the curb.
7. Cover sealant with approved caulk to slope to the outside of the Pitch Pan.